# **5 BOILERS AND UNFIRED PRESSURE VESSELS**

### QUIZ 1 (13 POINTS TOTAL)

True/False	(3	noints)

- 1. Boilers are fired pressure vessels.
  - a. true
  - b. false
- 2. Blowdown piping is used to wet down excess carbon in ash pits.
  - a. true
  - b. false
- 3. Connect the discharge pipe to the safety valve rigidly to allow for the boiler's expansion.
  - a. true
  - b. false

## Multiple Choice (2 points)

- 4. What organization developed the Boiler and Pressure Vessel Code?
  - a. American Society of Safety Engineers
  - b. Combustion Institute
  - c. American Society of Mechanical Engineers
  - d. American Society of Heating, Refrigerating and Air Conditioning Engineers
- 5. How often should a boiler be inspected during a scheduled shutdown?
  - a. three times a year
  - b. twice a year
  - c. once a year
  - d. every two years

### Short Answer (7 points)

6. What is the basic cause of furnace and related boiler explosions?

7. What is a simple definition of a boiler?

8.	When a boiler is taken out of service, why is prompt cleaning important?
9.	How should an ash pile be wetted down?
10.	What personal protective equipment should employees wear when cleaning a boiler?
11.	What is high-temperature water (HTW)?
12.	What usually causes equipment or piping failure in HTW systems?
13.	<b>t Essay (1 point)</b> What policies should be observed to minimize low-pressure boiler fires and explosions caused by faulty trols and safety devices?

# QUIZ 2 (10 POINTS TOTAL)

rue/False (3 points)	
<ol> <li>As good piping practice, install valves and other boiler-operating controls so that they ar reach.</li> <li>a. true</li> <li>b. false</li> </ol>	e easy to
<ol> <li>Each boiler room should have two or more exits, remotely located from one another.</li> <li>a. true</li> <li>b. false</li> </ol>	
<ol> <li>The old ball-and-lever safety valve is still allowed for use in all Code states.</li> <li>a. true</li> <li>b. false</li> </ol>	
Multiple Choice (2 points)	
<ul> <li>4. What is the maximum pH generally recommended to prevent corrosion?</li> <li>a. 14</li> <li>b. 11</li> <li>c. 8</li> <li>d. 6.5</li> </ul>	
<ul><li>5. How often should operators check the safety controls?</li><li>a. once a month</li><li>b. once a week</li><li>c. once a day</li><li>d. none of the above</li></ul>	
Short Answer (4 points)	
6. What does the NB Code address?	

7. What hazards can endanger workers in confined spaces like pressure vessels?